



# Repulpable Double Coated Splicing Tape

9952 • 9952W

**Technical Data**

**January, 1996**

**Product Description** A tissue coated on both sides with a clear, repulpable adhesive and furnished on an easy-release repulpable paper liner. Available in blue (9952 tape) and white (9952W tape).

Construction	Adhesive	Liner	Colors	Standard Roll Length
	Clear	Repulpable, semi-bleached kraft with easy-release treatment	Blue (9952 tape) White (9952W tape)	60 yds.(55m)

**Typical Physical Properties and Performance Characteristics** **Note:** The following technical information and data should be considered representative or only and should not be used for specification purposes. typical

- Repulpability :                      Tape-Completely\*  
   Liner-Completely\*
- Tape Thickness:                      3.0 mils (.075 mm) w/o liner
- Bonding Strength:                      Delaminates most papers.
- Heat Resistance:                      Excellent to 400°F (204 °C) web temperature

**\*Repulpability judged according to TAPPI UM-213, Procedure A. It is important to follow the weight and quantity measurements for the fiber, splicing tape and water. Non-representative results can occur if test guidelines are not followed.**

- General Information**
- Stor in a clean, dry place at 70°F(21 °C) and 50% R.H. For best results, use within 18 months of date of manufacture.
  - Water solubility and alkali dispersability are excellent and help prevent the contamination of the paper mill broke with non-repulpable material.

- Application Ideas**
- Overlap finished splices in paper mills.
  - Use with carbonless papers (will not desensitize or image these papers).
  - Other possible application ideas : sheeter, core starting and roll closure.

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Features	Advantages	Benefits
<ul style="list-style-type: none"><li>• High performance adhesive</li></ul>	<ul style="list-style-type: none"><li>• Combines high initial adhesion with very good heat resistance to perform in most grades of paper</li></ul>	<ul style="list-style-type: none"><li>• Good splices quickly High strength splices performs through high temperature operations including supercalendering and printing No bleeding or oozing under pressure</li></ul>
<ul style="list-style-type: none"><li>• Complete repulpability</li></ul>	<ul style="list-style-type: none"><li>• Splices, tape and liner will not contaminate broke</li></ul>	<ul style="list-style-type: none"><li>• Helps save labor Helps increase value of scrap</li></ul>
<ul style="list-style-type: none"><li>• Excellent moisture stability</li></ul>	<ul style="list-style-type: none"><li>• Stable adhesive under a variety of humidity and temperature conditions</li></ul>	<ul style="list-style-type: none"><li>• Individual tape roll plastic packaging is not required.</li></ul>

## For Additional Information

To request additional product information or to arrange for sales assistance, call toll free 1-800-362-3550. Address correspondence to : 3M Industrial Tape and Specialties Division, 3M Center, Building 220-7E-01, St. Paul, MN 55144-1000. Our fax number is 612-733-9175. In Canada, phone: 1-800-364-3577. In Puerto Rico, phone: 1-809-750-3000. In Mexico, phone: 5-728-2180.

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