

Scotch™ brand No. 695 Riveters Tape



Technical Data

SCOTCH BRAND NO. 695 RIVETERS TAPE

Temporary
1990

DESCRIPTION: A polyethylene film tape, zone-coated to be used to hold aircraft rivets in place prior to riveting.

CONSTRUCTION:

Backing:	Polyethylene Film
Adhesive:	Rubber strip coated along edges of tape only
Color	Green adhesive, yellow translucent film in uncoated center section

TYPICAL PHYSICAL PROPERTIES: Not Recommended for Specification Purposes

		<u>ASTM METHOD</u>
Adhesion to Steel:	20 oz./in. width (22 N/100mm) (on adhesive-coated areas)	D-3330
Backing Thickness:	1.9 mils (.05 mm)	D-3652
Total Tape Thickness:	2.7 mils (.07 mm)	D-3652
Width:	1/4 in. (6,35 mm) adhesive strip on each edge of 1 in. (25,4mm) and 2 in. (50,8 mm) width 1/2 in. (12,7 mm) adhesive strip on each edge of 4 1/2 in. (101,6 mm) width	

GENERAL INFORMATION:

1. Yellow translucent tack-free center “window” insures easy visibility of rivets and no adhesive transfer to rivet heads during riveting.
2. The translucent green adhesive allows workman to see the rivets if they’re not in a straight line, and leaves visible adhesive if transfer should occur.
3. New wide widths for random pattern riveting

POSSIBLE USES:

Used primarily to hold rivets in place during riveting. Reduces manpower and time in large riveting jobs.

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page 2 of 2

FEATURES

Soft polyethylene

Uncoated center

Rubber adhesive

ADVANTAGES

Does not contribute to skin damage

Smooth edges No gaps

Good instant adhesion

BENEFITS

Saves time
Increases output

Reduces adhesive clean up
Improves roll aging

Ease of application

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Litho in USA with 3M offset plates, film and proofing systems.

3M Industrial Tape Division

3M Center Bldg. 220-8E-04
St. Paul, NM 55411-1000

