Scotch[™] brand No. 547 "Teflon"* Film



Technical Data

SCOTCH BRAND NO. 547 "TEFLON" FILM

DESCRIPTION: Unfused plastic film designed specifically as a pipe thread sealant.

CONSTRUCTION:

Backing:	Unfused PTFE (polytetrafluoroethylene)
Adhesive:	None
Color:	White
Standard Roll Length:	36 yards (33 m)

TYPICAL PHYSICAL PROPERTIES: Not Recommended for Specification Purposes

		ASTM METHOD
Tensile Strength at Break:	5.9 oz./in. width (103 N/100mm)	D-3759
Elongation at Break:	26%	D-3759
Total Tape Thickness:	3 mils (.076mm)	D-3652

GENERAL INFORMATION:

1. No. 547 is chemically inert – unaffected by acids, gases, and all organic solvents

POSSIBLE USES:

Principally used as a pipe thread sealant. Rolls on dry, permanently seals joints and at the same time provides lubricant so the joint can be opened with ease at later date.

Roll wrapping. Rolls can be built up to desired diameter, film fused in place, and remachined to desired finish.

NO. 48 PIPE THREAD SEALANT TAPE:

Identical to No.547 TFE Plastic Film as for physical properties. Tape No.48 differs only in that it is available in 122 " (12.7 mm) width, 3 mils (.08mm) thick and roll lengths of 260 " (6.6m), 502 " (13.2m) and 1,296 " (32.9 M).

CAUTION: The characteristics of "Teflon" Film are such that at temperatures above $400^{\circ}F(204^{\circ}C)$, the film gives off small quantities of toxic fumes. Therefore, when using "Scotch" brand "Teflon" tapes above $400^{\circ}F(204^{\circ}C)$, adequate ventilation must be provided.

Scotch[™]brand No. 547 "Teflon"* Film

page 2 of 2

70-0703-0565-4

"Scotch" is a trademark of 3M

© 3M 1989

Litho in USA with 3M offset plates, film and proofing systems.

3M Industrial Tape Division

3M Center Bldg. 220-8E-04 St. Paul. NM 55411-1000



Important Notice: All statements, technical information and recommendations herein are based on tests and data we believe to reliable, But the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties. expressed or implied, including the implied warranties of Merchantability and fitness for purpose. Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith. NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, DIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. No statement or recommendation not contained herein shall have any force of effect unless in an agreement signed by officers of seller and manufacturer.