Scotch[™] brand No. 483 Polyethylene Film Tape



Technical Data

SCOTCH BRAND NO. 483 POLYETHYLENE FILM TAPE

Various colored (transparent, red, blue, white, black, green yellow) polyethylene **DESCRIPTION**:

film with a rubber adhesive that is a good general purpose plastic tape.

CONSTRUCTION:

Backing: Polyethylene

Adhesive: Rubber

Color: Transparent, red, blue, white, black, green, yellow

36 yards (33m) Roll Length:

TYPICAL PHYSICAL PROPERTIES: Not Recommended for Specification Purposes

ASTM METHOD

D-3759

13 oz./in. width (14 N/100mm) Adhesion to Steel: D-3330 Tensile Strength:

10 lbs./in. width (175 N/ 100mm)

(Break)

Elongation: 290% D-3759

(Break)

3.9 mils (.10 mm) **Backing Thickness:** D-3652

Total Tape Thickness: 5.0 mils (.13 mm) D-3652

APPLICATION CONDITIONS:

Best results obtained when applied to clean, dry surface above $32^{\circ}F$ (0°C).

GENERAL INFORMATION:

- 1. Has low (less than 1000 ppm) sulfur and halogen content (except for green No.483).
- 2. Tape stretches easily and is very conformable.
- 3. Polyethylene backing provides good chemical resistance.
- **4.** Remains flexible to $-20^{\circ}\text{F}(-29^{\circ}\text{C})$ and should not be exposed to temperatures which exceed 170°F(77°C)
- **5.** Vivid colors and smooth backing provide excellent glossy appearance.
- **6.** Black No. 483 removed cleanly from steel and aluminum panels after 2 years outdoor exposure in St. Paul (Tests will continue for a 3 year period).

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POSSIBLE USES:

General sealing of containers

Electroplating/P.C. board masking

Silicone chip holding

Decorative/safety marking/color coding

Nuclear power plant construction – because of low chloride and halogen content

Outdoor applications (black only)

| <u>FEATURES</u> | ADVANTAGES | <u>BENEFITS</u> |
|--------------------------------|--|--------------------------------------|
| Pigmented polyethylene backing | Extremely conformable | Ultimate seal |
| | Chemical resistant | Better protection |
| Special non-staining adhesive | 6 bright, glossy colors | Good for decoration and color coding |
| | Removes cleanly from most surfaces (testing recommended) | Less labor |

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Litho in USA with 3M offset plates, film and proofing systems.

3M Industrial Tape Division

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