# Scotch<sup>™</sup> brand No. 361 Glass Cloth Tape



**Technical Data** 

## SCOTCH BRAND NO. 361 GLASS CLOTH TAPE

**DESCRIPTION:** A thermosetting adhesive glass cloth tape designed specifically for applications requiring high temperature resistance, high adhesion, and a very strong backing.

TYPICAL PHYSICAL PROPERTIES: Not Recommended for Specification Purposes

#### ASTM METHOD

Adhesion to Steel: Tensile Strength: (Bleak)	38 oz./in. width (42 N/100mm) 170 lbs./in. width (2977 N/ 100mm)	D-3330 D-3759
Elongation: (Bleak)	7%	D-3759
Backing Thickness:	5.0 mils (.13mm)	D-3652
Total Tape Thickness:	5.8 mils (.17mm)	D-3652

### **GENERAL INFORMATION:**

- 1. It will withstand intermittent temperatures up to  $500^{\circ}$ F(288 °C) or higher, depending upon the type and duration of the heat source.
- 2. Continuous exposure to temperatures above  $450^{\circ}F(232^{\circ}C)$  will gradually deteriorate the adhesive and darken the glass cloth backing.
- 3. No. 361, when cured at high temperatures, has excellent resistance to solvents. A 24 hour cure at  $500^{\circ}F(260^{\circ}C)$  produces maximum solvent resistance.
- 4. Shelf life aging is excellent for one year under normal storage conditions.
- 5. On-the-job aging is essentially permanent if the above temperature limitations are not exceeded.

#### **POSSIBLE USES:**

All high temperature applications requiring high tensile strength and good holding power. Permanent sealing of high temperature ducts of chambers.

As a back-up strip for submerged arc welding.

Applications requiring heat treatment followed by clean removal of the tape with little of no stain.

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FEATURES	ADVANTAGES	<u>BENEFITS</u>
Glass-cloth	High temperature performance	
	High tensile strength	Provides permanent seat
	Conformable	
Silicone adhesive	High temperature performance	
	Long aging	High productivity
	Good holding power	

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70-0703-0611-6

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**3M Industrial Tape Division** 

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