3M Venting Tape 3394

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Technical Data				Temporary	y-April, 1994	
Product Description	A non-woven, synthetic backing with a special low-tack pressure sensitive adhesive for use in venting applications.					
Construction	Construction					
	Backing	Adhesive	e Color	Standar	Standard Roll Length	
	Rayon Acrylic		Pink	33 yds. (33 m)		
Typical Physical Properties and	Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.					
Performance Characteristics	ASTM Test Method					
	Adhesion to Steel:		13 oz. In. width (14N/100 mm)		D-3330	
	Tensile Strength at break:		8.0 lbs./in. width (140N/100 mm)		D-3759	
	Elongation at Break:		10%		D-3759	
	Backing Thickness:		5.0 mils (0.13 mm)		D-3652	
	Total Tape Thickness:		6.0 mils (0.15 mm)		D-3652	
	Adhesion to Backing:		3.0 oz./in. (3.3 N/100 mm)		D-3330	
	Porosity:		0.1 sec./100 cc /sq 1 in. (0.1 sec./100 cc /645 sq. mm)		D-726A	
General Information	• The shelf life for 3M No.3394 Venting Tape is 18 months from the date of manufacture when stored in a clean, dry environment between 60-80°F(15-27°C) and 40-50% relative humidity.					
	• Best results are attained when applied to clean, dry surfaces between 60-80°F (15-27 $^\circ C$).					
Application Ideas	• To allow the confinement and outgassing of foam insulation.					
	Features	Adv	vantages	Benefits	5	
	• Non-woven backin	g • C	Conformable	• More	effective sealing	
		• H	ligh air/gas permeability	• Minin voids	nal foaming	
		• (Good burst strength	• Less c	clean-up	
	• Pressure-sensitive adhesive		to additional holding means required	• Helps costs	reduce labor	

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For Additional Information	To request additional product information or to arrange for sales assistance, call toll free 1-800-227-5085. Address correspondence to : 3M Industrial Tape and Specialties Division, 3M Center, Building 220-7E-01, St. Paul, MN 55144-1000. Our fax number is 612-733-5412. In Canada, phone: 1-519-451-2500. In Puerto Rico, phone: 1-809-750-3000. In Mexico, phone: 5-728-0400.
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This Industrial Tape and Specialties Division product was manufactured under a 3M quality system registered to ISO 9002 standards.



Industrial Tape and Specialties Division

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