3M Colored Paper Tape 256

FOD# 1433

page 1 of 2

Technical Data				January 1, 1999	
				Supersedes July 2, 199	
Product Description	A printable flatback paper for many masking, bundling, holding, splicing operations requiring information or identification.				
Product Construction	Backing	Adhesive	Color	Roll Length:	
	Colored flatback paper 5.0 mils (127 microns)	Rubber #800 Removable 1.7 mils (43 microns)	White, red and green	Commercial printer sizes 60 yards (54.8m) Standard printer sizes: 180 yards (164.6 m)	
Typical Physical Properties and	Note: The following technical information and data should be considered representative or typical only, and should not be used for specification purposes.				
Performance Characteristics				ASTM TEST METHOD	
	Adhesion to Steel:	25 oz./in. width (27 N/100 mm)		D-3330	
	Adhesion to Glass:	50 oz./in. width (55 N/100 mm)		D-3330	
	Adhesion to PP:	30 oz./in. width (33 N/100 mm)		D-3330	
	Tensile Strength:	25 lbs./in. width (438 N/100 mm)		D-3759	
	Elongation at Break:	5.0%		D-3759	
	Total Thickness:	6.7 mils (0.170 mm)		D-3652	
General Information	• Holds well to a variety of paper, film, fabric and yarn surfaces.				
	• Tape is printable with standard flexographic inks and is also easily marked with ballpoint pens, felt-tip pens, pencils and rubber stamps.				
	• One year shelf life if properly stored at 72°F (23°C) and 50% RH.				
	• Its heat resistance will generally allow it to function during bake cycles of up to 200°F (93°C) for periods up to one day.				
	• Tape should not be subjected to outdoor exposure.				
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	-	ge or edge penetrat	ion after 4 hour i		
Application Ideas	• No appearance change	ge or edge penetrat Acid (pH 4), Base (a wide variety of b	ion after 4 hour i (pH 10), 10 W 30 oundling, banding	g, sealing, tabbing,	
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Features	Features	Advantages	Benefits		
	Rubber adhesive	 Immediate adhesion 	 Sticks easily 		
		 Good holding power 	• Resists lifting or curling		
	• Flatback paper backing	• Clean removal from a variety of surfaces	• No clean-up or residue		
		• Easy tear	 Good handling 		
			• Easy identification		
	• Exclusive backsize treatment	Controlled unwindPrintability	 Easy to use Easily marked with pens, pencils, and stamp markings 		
Technical Information and Data	The technical information and data, recommendations, and other statements provided are based on tests or experience which 3M believes to be reliable, but the accuracy or completeness of such information is not guaranteed.				
Product Use	Please remember that many factors can affect the use and performance of a 3M product in a particular application. The materials to be bonded with the product, the surface preparation of those materials, the product selected for use, the conditions in which the product is used, and the time and environmental conditions in which the product is expected to perform are among the many factors that can affect the use and performance of a 3M product. Given the variety of factors that can affect the use and performance of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.				
Warranty and Limited Remedy	The 3M product will be free from defects in material and manufacture for a period of one (1) year from the date of manufacture. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of application. If the 3M product is defective within the warranty period stated above, your exclusive remedy and 3M's sole obligation shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product.				
Limitation of Liability	whether direct, indirect, special,	law, 3M will not be liable for any loss or damage arising from the 3M product, cial, incidental, or consequential, regardless of the legal theory asserted, , negligence, or strict liability.			



Industrial Tape and Specialties Division

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